FLEXYS 10 - CHECK LIST SHEET :

PREVENTIVE MAINTENANCE SCHEDULE

FOR (5 DAYS X 16 HOURS) WEEKS

First operation date	
Week N°	
Year :	

PART OF THE MACHINE TO SERVICE				WEEK N°																																																			
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
General	Conveyors, components feeders zones, rejected components box			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				DAILY CLEANING				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Nozzles magazine + nozzles			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				DAILY CLEANING				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Air	suction at the nozzle tip : -0,7 bars		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Machine input air filter			2	2	2	2	2	2	2	2	2	2	6	2	2	2	2	2	2	2	2	2	2	2	6	2	2	2	2	2	2	2	2	2	2	2	6	2	2	2	2	2	2	2	2	2	2	2	6	2	2	2	2	2
	Locking table	4 ball bearing screws	Grease : Isoflex Topas NB 52															3																								3													
	ALTUGLAS covers		Spray : anti-static	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	Movements	X axis	Grease : Isoflex Topas NB 52			3				3				3				3				3				3				3				3				3				3				3				3				3	
		Y axis	Grease : Isoflex Topas NB 52			3				3				3				3				3				3				3				3				3				3				3				3				3	
		Z axis	Grease : Isoflex Topas NB 52			3				3				3				3				3				3				3				3				3				3				3				3				3	
Head	Movements	Theta axis		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Turret	nozzle holder axes	Grease : Isoflex Topas NB 52			2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3	
		nozzle holder filters		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		gear	Grease : Isoflex Topas NB 52			2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3				2-3	
		felt				2				2				2				2				2				2				2				2				2				2				2				2				2	
		filter A8509				6												6												6												6												6	
		electrovalve		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-					(6) REPLACE EVERY 2 YEARS					-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Cabinet	Filters					2				2				2				2				2				2				2				2				2				2				2				2				2	
Components feeders	Worm and wheel (tape feeders)		Grease : Isoflex Topas NB 52															1-3																								1-3													
	Tape feeder holders			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				DAILY CLEANING				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Empty tapes collector			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				DAILY EMPTYING				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Top of all feeders			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				DAILY CLEANING				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

1 = check 2 = clean/empty 3 = grease/oil 4 = adjust 5 = execute 6 = replace

Notes : This Maintenance schedule gives the sequence of operations to achieve. The maintenance procedures are described in the chapter "Maintenance" of the user's manual -

A more intensive use and/or dirtier environment can justify a more frequent maintenance -

You can copy this sheet freely in order to cross off the work done -

The 27/11/06